

**NATIONAL CONGRESS OF AMERICAN INDIANS
2008 Annual Convention and Trade Show
Phoenix, Arizona**

**HOUSING SUBCOMMITTEE AGENDA
Marty Shuravloff, Chairman
Tuesday, October 21, 2008
Room TBA
Time TBA**

1. Introductions – sign up sheet
2. Consideration of Resolutions –Chairman Marty Shuravloff
3. Other Issues and Discussion
 - a. Housing Legislative and Appropriation Update- *National American Indian Housing Council*
 - 1.) FY 2009 Appropriation
 - 2.) Pending Issues
 - b. Native American Housing and Assistance Self-Determination Act (NAHASDA) Reauthorization- *National American Indian Housing Council*
 - 1.) Updates and Activities
 - c. Green Building and Sustainability- American Indian Policy Institute, Arizona State
4. Adjourn

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**HOUSING SUBCOMMITTEE AGENDA
Marty Shuravloff, Chairman
Wednesday, October 22, 2008
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Time TBA**

1. Introductions – sign up sheet
2. Consideration of Resolutions –Chairman Marty Shuravloff
3. Other Issues and Discussion
4. Adjourn