

National Congress of American Indians  
66<sup>th</sup> Annual Convention & Tradeshow  
Palm Springs, CA

Housing Subcommittee Agenda  
Tuesday, October 13, 2009  
Time: 4:00 p.m. – 6:00 p.m.  
Room: TBA

Sub-Committee Chair:  
Marty Shuravloff, Chairman, NAIHC

1. Introductions – sign-up sheet
2. Welcome and Introduction
3. Organizational Update- Mellor Willie, Executive Director, NAIHC
4. Legislative and Administrative Update- Wendy Helgemo, Government Affairs Director, NAIHC
  - a. Housing Legislative and Appropriation Update- *National American Indian Housing Council*
    - 1.) FY 2010 Appropriation
    - 2.) Pending Issues
  - b. Native American Housing Assistance and Self-Determination Act (NAHASDA) - *National American Indian Housing Council*
    - 1.) Negotiated Rulemaking
  - c. Other issues
5. Consideration of Resolutions –Chairman Marty Shuravloff
6. Adjourn

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