



National
Congress of
American
Indians

2017 NCAI Annual Convention & Marketplace

Milwaukee, WI

Housing Subcommittee
Tuesday, October 17, 2017
Wednesday, October 18, 2017
4:15pm – 6:00 pm
Wisconsin Center
Room 103 D&E

Subcommittee Chair:

Sami Jo Difuntorum, Chairwoman, National American Indian Housing Council (NAIHC)

Agenda

1. Welcome and Introduction
2. NAIHC Organizational & Legislative Update- Sami Jo Difuntorum, NAIHC Chairperson
3. Consideration of Resolutions – Sami Jo Difuntorum , NAIHC Chairperson
4. Administrative Update- Heidi Frechette, Deputy Assistant Secretary, Office Native American Program, U.S. Department of Housing and Urban Development
5. Other Issues
 - a. Homelessness in Indian Country- Karen Diver, Faculty Fellow for Inclusive Excellence-Native American Affairs, College of St. Scholastica
6. Adjourn