Housing Subcommittee
Tuesday, October 17, 2017
Wednesday, October 18, 2017
4:15pm – 6:00 pm
Wisconsin Center
Room 103 D&E

Subcommittee Chair:
Sami Jo Difuntorum, Chairwoman, National American Indian Housing Council (NAIHC)

Agenda

1. Welcome and Introduction

2. NAIHC Organizational & Legislative Update- Sami Jo Difuntorum, NAIHC Chairperson

3. Consideration of Resolutions – Sami Jo Difuntorum, NAIHC Chairperson

4. Administrative Update- Heidi Frechette, Deputy Assistant Secretary, Office Native American Program, U.S. Department of Housing and Urban Development

5. Other Issues
   a. Homelessness in Indian Country- Karen Diver, Faculty Fellow for Inclusive Excellence-Native American Affairs, College of St. Scholastica

6. Adjourn